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10. (Previously Amended) A method for etching a pattern on a workpiece including the steps of:
 - selecting a workpiece with a hard mask deposited over a layer to be etched, which hard mask is comprised of a reactive metal;
 - processing the workpiece in a reactor using an etch step and exposing the hard mask to the etch; and
 - providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

11. (Previously Amended) The method of claim 10 wherein:

said step of providing energy causes the substrate in the reactor to be heated to a temperature in the range of from about 80°C to about 300°C.

Sub D
12. (Once Amended) The method of claim 10 including the step of:

oxidizing the hard mask either prior to or during the processing step.

Sub D
13. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

selecting a workpiece with a hard mask deposited over a layer to be etched, wherein said hard mask has a low reactivity to the etch chemistry of an etch process;

processing the workpiece in a reactor using the said etch chemistry in order to etch the layer and exposing the hard mask to the etch chemistry; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

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14. (Previously Amended) The method of claim 13 wherein:

said selecting step includes selecting a workpiece wherein said hard mask is comprised of a reactive metal.

15. (Previously Amended) The method of claim 13 wherein:

said selecting step includes selecting a workpiece having a hard mask which comprises at least one of titanium, aluminum, tantalum, tungsten, cobalt, and molybdenum.

16. The method of claim 13 including the step of:

exposing the hard mask to a stream of oxidizing gas in the reactor prior to or during said processing step.

17. The method of claim ¹⁷13 including the step of:

exposing the hard mask to a stream consisting of one of oxygen, nitrogen, fluorine, boron, and carbon and any combination of oxygen, nitrogen, fluorine, boron and carbon.

18. (Previously Amended) The method of claim ¹⁸13 wherein :

said selecting step includes selecting a workpiece with a lithographic layer covering the hard mask.

19. The method of claim ¹⁹13 wherein:

said selecting step includes selecting a substrate having a hard mask which is readily oxidizable.

20. The method of claim ²⁰13 including the step of:

exposing the hard mask to a stream of oxidizing gas in the reactor prior to or during said etch step in order to oxidize the surface of the hard mask, and thereby slow down an etch rate of the hard mask.

21. The method of claim ²¹13 wherein:

said selecting step includes placing a hard mask (1) which has been or (2) which can be oxidized.

22. (Twice Amended) A method for etching a pattern on a workpiece including the steps of:

selecting a workpiece with a hard mask deposited over a layer to be etched, wherein said hard mask has a low sputter yield and a low reactivity to the etch chemistry of an etch process;

processing the workpiece in a reactor using the said etch chemistry in order to etch the layer and exposing the hard mask to the etch chemistry; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

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23. (Previously Amended) The method of claim 22 wherein :

CS said step of providing energy causes a workpiece in the reactor to be heated to a temperature in the range of from about 80°C to about 300°C.

24. The method of claim 13 including the step of:
oxidizing the hard mask either prior to or during the processing step.

25. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

selecting a workpiece with a hard mask deposited over a layer to be etched, which hard mask is comprised of at least one of titanium, titanium compounds, aluminum, aluminum compounds, tantalum, tantalum compounds, tungsten, tungsten compounds, cobalt, cobalt compounds, molybdenum, and molybdenum compounds;

processing the workpiece in the reactor using an etch step and exposing the hard mask to the etch step; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

26. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

depositing on a substrate workpiece and over a layer to be etched a hard mask comprising at least one of a reactive metal, an oxide of a reactive metal, a nitride of a reactive metal, a fluoride of a reactive metal, a boride of a reactive metal, and a carbide of a reactive metal;

processing the workpiece in the reactor using an etch step and exposing the hard mask to the etch step; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

27. The method of claim 26 wherein:
said hard mask is selected from a material having a low sputter yield.

28. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

depositing on a workpiece and over a layer to be etched a hard mask, wherein said hard mask has at least one of a low sputter yield and a low reactivity to the etch chemistry of an etch process;

processing the workpiece in the reactor using the said etch chemistry in order to etch the layer and exposing the hard mask to the etch chemistry; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

29. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

depositing on a workpiece and over a layer to be etched, a hard mask which comprises at least one of titanium, titanium compounds, aluminum, aluminum compounds, tantalum, tantalum compounds, tungsten, tungsten compounds, cobalt, cobalt compounds, molybdenum, and molybdenum compounds;

processing the workpiece in the reactor using an etch step and exposing the hard mask to the etch step; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

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30. (Thrice Amended) A method for etching a pattern on a workpiece including the steps of:

selecting a workpiece with a hard mask consisting of one of a reactive metal, an oxide of a reactive metal, a nitride of a reactive metal, a fluoride of a reactive metal, a boride of a reactive metal, and a carbide of a reactive metal, and a compound comprising any combination of an oxide, a fluoride, a nitride, a carbide, and a boride of a reactive metal, deposited over a layer to be etched;

processing the workpiece in the reactor using an etch step and exposing the hard mask to the etch step; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask in order to slow down the rate of erosion of the hard mask.

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31. The method of claim ³⁵30 wherein:

said selecting step includes selecting a substrate having a hard mask which consists of one of titanium, titanium compounds, aluminum, aluminum compounds, tantalum, tantalum compounds, tungsten, tungsten compounds, cobalt, cobalt compounds, molybdenum, and molybdenum compounds.

32. (Previously Amended) The method of claim 30 including the step of:
said selecting step includes selecting a hard mask consisting of a reactive metal; and
exposing the hard mask to a stream comprising of at least one of oxygen, nitrogen,
fluorine, boron, carbon, and ions or radicals of oxygen, ions or radicals of nitrogen, ions or
radicals of fluorine, ions or radicals of boron, and ions or radicals of carbon in the reactor prior
to or during said etch step.

33. The method of claim 30 wherein:
said selecting step includes selecting a substrate with a hard mask, which hard mask
is comprised of a metal with a low sputtering yield.

34. (Twice Amended) A method for etching a pattern on a workpiece including the steps
of:

selecting a workpiece with a hard mask consisting of one of a reactive metal, an oxide
of a reactive metal, a nitride of a reactive metal, a fluoride of a reactive metal, a boride of a
reactive metal, and a carbide of a reactive metal, and a compound comprising any combination
of an oxide, a fluoride, a nitride, a carbide, and a boride of a reactive metal, deposited over a
layer to be etched;

processing the workpiece in the reactor using an etch step and exposing the hard mask
to the etch step; and

providing energy to the reactor in order to increase a rate of oxidation of the hard mask
in order to slow down the rate of erosion of the hard mask.

35. The method of claim 13 wherein:
said selecting step includes selecting a substrate wherein said hard mask comprises at
least one of a reactive metal, an oxide of a reactive metal, a nitride of a reactive metal, a

fluoride of a reactive metal, a carbide of a reactive metal, a boride of a reactive metal or some combination of a reactive metal.

36. (Once Amended) The method of claim 10 including the step of:

using the etched substrate to fabricate one of a semiconductor chip, a magnetic head, and a flat panel display.

37. (Once Amended) The method of claim 10 wherein:

said selecting step includes a hard mask comprised of at least one of a reactive metal and a compound of a reactive metal; and

said selecting step further includes selecting a hard mask comprised of at least one of titanium, aluminum, tantalum, tungsten, cobalt, molybdenum, copper, nickel, iron, and compounds of at least one of titanium, aluminum, tantalum, tungsten, cobalt, molybdenum, copper, nickel, and iron.

38. (Once Amended) The method of claim 10 wherein:

said selecting step includes a hard mask comprised of at least one of a reactive metal and a compound of a reactive metal, and said compound comprises at least one of an oxide, a nitride, a fluoride, a boride, and a carbide of a reactive metal, and any combination of an oxide, a nitride, a fluoride, a boride, and a carbide of a reactive metal.

39. (Once Amended) The method of claim 10 wherein:

said selecting step includes a hard mask comprised of at least one of a reactive metal and a compound of a reactive metal, and said compound comprises any compounds formed by exposing a reactive metal to ions or radicals of at least one of oxygen, nitrogen, fluorine, boride, carbon, and any combination of said gases.

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40. (Once Amended) The method of claim 10 wherein:

said selecting step includes a hard mask comprised of at least one of a reactive metal and a compound of a reactive metal; and

said selecting step includes selecting a hard mask consisting of one of titanium, aluminum, tantalum, tungsten, cobalt, molybdenum, copper, iron, nickel, and compounds of one of titanium, aluminum, tantalum, tungsten, cobalt, molybdenum, copper, iron, and nickel.

41. The method of claim 38 wherein the processing step operates at one of below atmospheric pressure, atmospheric pressure, and above atmospheric pressure.

42. (NEW) The method of claim 10 wherein:

said selecting step includes selecting a workpiece having a hard mask which hard mask comprises of one of titanium, aluminum, and tantalum.

43. (NEW) The method of claim 10 including the step of:

exposing the hard mask to a stream of oxidizing gas in the reactor prior to or during said etch step.

44. (NEW) The method of claim 10 including the step of:

exposing the hard mask to an oxidizing stream comprising of one of oxygen, nitrogen, fluorine, boron, and carbon gas, and any combination of oxygen, nitrogen, fluorine, boron, and carbon gas, in the reactor prior to or during said etch step.

45. (NEW) The method of claim 10 wherein .

said selecting step includes selecting a workpiece with a lithographic layer covering the hard mask.

46. (NEW) The method of claim 10 wherein:

said selecting step includes selecting a substrate having a hard mask which is readily oxidizable.

47. (NEW) The method of claim 10 wherein:

said selecting step includes selecting a substrate with a hard mask, which hard mask is comprised of a metal with a low sputtering yield.

48. (NEW) The method of claim 10 including the step of:

exposing the hard mask to a stream of oxidizing gas in the reactor prior to or during said etch step in order to oxidize the surface of the hard mask and thereby slow down an etch rate of the hard mask.

49. (NEW) The method of claim 10 wherein:

said selecting step includes selecting a hard mask (1) on which has been or (2) on which can be developed at least one of an oxide, nitride, fluoride, boride and carbide.

Remarks

The above Amendments and these Remarks are in reply to the Office Action mailed August 13, 2001. No fee is due for the addition of new claims.

I. Allowed Claims:

Claims 10 and 11 are allowed.

Claims 22 and 34 contain allowable subject matter.